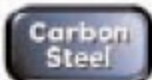


List #s 0101, 0102, 0103

Carbon Steel Cut Thread Hand Tap



Substrate - Carbon Steel
 Surface Treatment - Bright
 Chamfer - Taper (8-10 pitch) Plug (3-5 pitch)
 & Bottoming (1-1/2 - 2 pitch)
 Cut Type - Hand

Features:

- Cut threads for economical tapping
- Taper chamfer generally for hand operations
- Plug chamfer for general purpose applications
- Bottoming chamfer to thread close to an obstruction or blind hole

Diameter	Decimal Equivalent	Threads Per Inch	Thread Series	Number OF Flutes	Overall Length	Thread Length	0101 Taper	0102 Plug • EDP Number •	0103 Bottoming
0	.0600	80	UNF	2	1-5/8	5/16		C62201	
1	.0730	64	UNC	2	1-1 1/16	3/8		C62202	
1	.0730	72	UNC	2	1-1 1/16	3/8		C62203	
2	.0860	56	UNC	3	1-3/4	7/16	C62204	C62205	C62206
2	.0860	64	UNF	3	1-3/4	7/16		C62208	
3	.0990	56	UNF	3	1-13/16	1/2		C62210	
4	.1120	40	UNC	3	1-7/8	9/16	C62212	C62213	C62214
4	.1120	48	UNF	3	1-7/8	9/16		C62216	
5	.1250	40	UNC	3	1-15/16	5/8	C62221	C62222	C62223
6	.1380	32	UNC	3	2	1 1/16	C62225	C62226	C62227
6	.1380	36	UNF	3	2	1 1/16		C62229	
6	.1380	40	UNS	3	2	1 1/16		C62230	
8	.1640	32	UNC	4	2-1/8	3/4	C62235	C62236	C62237
8	.1640	36	UNF	4	2-1/8	3/4		C62239	
8	.1640	40	UNS	4	2-1/8	3/4		C62240	
3/16	.1875	24	UNC	4	2-3/8	7/8	C62241	C62242	C62243
3/16	.1875	32	UNF	4	2-3/8	7/8	C62245	C62246	C62247
10	.1900	24	UNC	4	2-3/8	7/8	C62249	C62250	C62251
10	.1900	32	UNF	4	2-3/8	7/8	C62253	C62254	C62255
12	.2160	24	UNC	4	2-3/8	15/16	C62257	C62258	C62259
12	.2160	28	UNF	4	2-3/8	15/16		C62261	
14	.2500	24	UNC	4	2-1/2	1		C62266	